

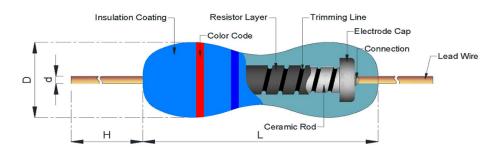
# MF series Metal Film Fixed Resistors

#### Features

- » Body Coating: Epoxy is Light Blue. Silicone Flame proof is Gray (FMF Type).
- » Body Coating of MF 5% 1W~5W is Flame proof coating(Gray)
- » Low T.C.R. 200ppm, 100ppm, 50ppm, 25ppm, 15ppm, 10ppm, 5ppm.
- » High precision 5%, 1%, 0.5%, 0.25%, 0.1%

#### Power Ratings Dimensions

- » Standard Type: 1/8W ~ 5W
- » Miniature Type: 1/4Ws~5Ws



Туре	DIMENSION(mm)				
туре	L		ØD	Н	Ød
MF12 (1/8W)		+0.4 -0.2	1.8 ± 0.3	29 ± 2.0	0.45 ± 0.05
MF16 (1/6W)	3.3				
MFS25 (1/4WS)					
MF0204 (0.4W)		+0.7 -0.2			
MF25 (1/4W)					
MFS50 (1/2WS)	6.3	± 0.5	$2.3 \pm 0.3$	28 ± 2.0	$0.55 \pm 0.05$
MF0207 (0.6W)					
MF50 (1/2W)	9.0 ± 0.5		3.2 ± 0.5	26 ± 2.0	0.55 ± 0.05
MFS100 (1WS)			0.2 ± 0.0	20 ± 2.0	0.00 ± 0.00
MF100 (1W)	11.5 ± 1.0		4.5 ± 0.5	35 ± 2.0	$0.8 \pm 0.05$
MFS200 (2WS)			4.0 ± 0.0	55 ± 2.0	0.0 ± 0.00
MF200 (2W)	15.5 ± 1.0		5.0 ± 0.5	$32 \pm 2.0$	0.8 ± 0.05
MFS300 (3WS)	10.0	1.0	0.0 ± 0.0	02 ± 2.0	0.0 ± 0.00
MF300 (3W)	17.5 ± 1.0		6.2± 0.5	32 ± 2.0	0.8 ± 0.05
MFS500 (5WS)	17.5	1.0	0.2± 0.0	02 ± 2.0	0.0 ± 0.00
MF500 (5W)	24.0 ± 1.0		8.5± 0.5	37 ± 2.0	0.8 ± 0.05

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# Part Number

MF	12	F	2K3	т	
Туре	Watt	Tolerance	R value	Packing	TCR Value
MF	1/8W = 12	J = ± 5%	2.3K = 2K3	T = Taping Box	Blank= ±100ppm
MFS	1/6W = 16	F = ± 1%	10ΚΩ = 10Κ	B = Bulk	D = ±50ppm
	1/4W = 25	D = ± 0.5%		R = Taping Reel	C = ±25ppm
	0.4W = 0204	C = ± 0.25%		М = М Туре	N = ±15ppm
	1/2W = 50	B = ± 0.1%		MB = MB Lead Form	B = ±10ppm
	0.6W = 0207			MK = MK Lead Form	S = ±5ppm
	1W = 100			F = F Lead Form	
	2W = 200			FC = FC Lead Form	
	3W = 300			FK = FK Lead Form	
	5W = 500			FCK = FCK Lead Form	
				FKK = FKK Lead Form	
				PANA = PNAN Lead Form (Only for 1/8W & 1/4W)	

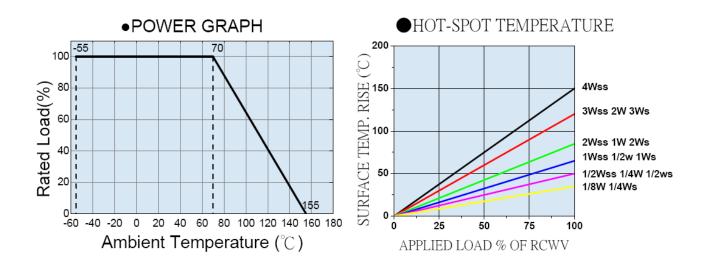
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### Electrical Characteristics

Power rating	Resistance		Operating Temp.	Max.	Max.	Dielectric
at 70℃	Range (Ω) 0.5% / 1% / 5%	Range (Ω) 0.25% / 0.1%	Range	Working Voltage	Overload Voltage	withstanding voltage
1/8W		<b>10</b> Ω~100K	-55°C to +155°C	150V	300V	300V
1/6W				150V	300V	
0.4W				200V	400V	
1/4W	<b>0</b> .1Ω <b>~1M</b>			250V	500V	400V
0.6W	0.1\2~1M			300V	500V	400V
1/2W				350V	500V	500V
1W				500V	700V	700V
2W				500V	1000V	1000V
3W	<b>0</b> .1Ω <b>~100K</b>		-55 ( 10 + 155 (	500V	1000V	1000V
5W				500V	1000V	1000V
1/4WS	0.1Ω~1M			200V	400V	300V
1/2WS		<b>10</b> Ω~100K		300V	500V	400V
1WS				400V	600V	500V
2WS				500V	700V	700V
3WS				500V	1000V	1000V
5WS	<b>0</b> .1Ω <b>~100K</b>			500V	1000V	1000V

Value range for standard resistance, below or over this resistance on request.





## Environmental Characteristics

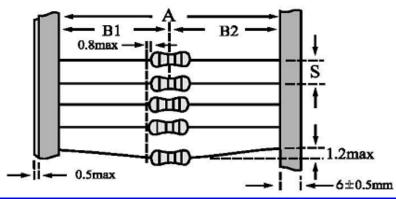
Performance Test	Test Method	Appraise
SHORT TIME OVERLOAD	2.5 times RCWV for 5 seconds	As request
TEMPERATURE COEFFICIENT(T.C.R.)	Resistance value at room Temperature and room Temperature+100 $^\circ\!\mathbb{C}$	Ву Туре
VOLTAGE PROOF	In V-Block for 60 seconds	Ву Туре
PULSE OVERLOAD	4 times RCWV for 10000 cycles (1sec.on , 25secs.off)	±(0.75%+0.05Ω)
INSULATION RESISTANCE	In V-Block	>10000ΜΩ
LOAD LIFE	$70^\circ\!\mathbb{C}$ at RCWV for 1000hrs.(1.5hrs. on $^{,}$ 0.5hrs.off)	±(1.5%+0.05Ω)
LOAD LIFE IN HUMIDITY	40±2 $^\circ\!\!\mathbb{C}$ 90~95%RH at RCWV for 1000hrs. (1.5hrs. on $^,$ 0.5hrs.off)	±(1.5%+0.05Ω)
TEMPERATURE CYCLING	-40 $^\circ\!C/85^\circ\!C$ with 1000 cycles. (20min for both low and high Temperature , transfer time less 30s)	±(0.75%+0.05Ω)
SOLDER ABILITY	$260\pm5^{\circ}$ C for $2\pm0.5$ seconds	95% min. coverage
RESISTANCE TO SOLDERING HEAT	The solder iron heated to $350^{\circ}C \pm 10^{\circ}C$ and applied to the termination for a duration of 4 seconds to 5 seconds.	±(0.25%+0.05Ω)
RESISTANCE TO SOLVENT	Trichloroethane for 1 min. with ultrasonic	No deterioration of coatings and markings
TERMINAL STRENGTH	Direct load for 10 sec. In the direction off the terminal leads.	Tensile:≧2.5kg

Rated continuous Working Voltage (RCWV) =  $\sqrt{POWER}$ . RATING \* RESISTANCE. VALUE

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## Packing Methods Bandoleer for Axial leads



Туре	Dimensions (mm)					
туре	A		B1-B2	S (spacing)	Max. deviation of spacing	
1/8W 1/6W	52	+1 -0	1.2	5		
1/4WS 0.4W (0204)	26	+1 -0	1	5		
1/4W 1/2WS	52	+1 -0	1.2	5		
0.6W(0207)	26	+1 -0	1			
1/3W	52	+1 -0	1.2	5		
1/2W 1WS	52	+1 -0	1.2	5		
1W	52	+1 -0	1.5	1 mm per 10 spacir 5	1 mm per 10 spa	1 mm per 10 spacing
2WS	73	+1 -0				
2W	52	+1 -0	1.5	40	10	
3WS	73 +1 -0	1.5	10			
3W	52	+1	1.5	10		
	52	-0				
5WS	73	+1				
		-0				
5W 7WS	88	+1 -0	1.5	10		

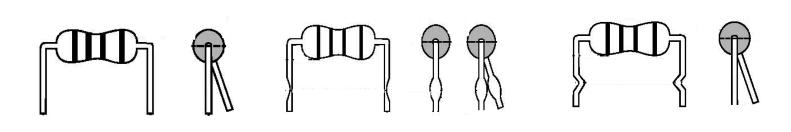


# Lead Forming

**M Lead Form** 

**MB Lead Form** 

MK Lead Form



F Lead Form

FK Lead Form

FC Lead Form

FCK Lead Form FKK Lead Form



